

RAM

July-August 2008



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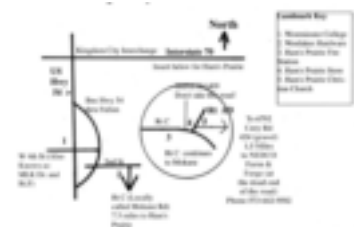
Sedalia Meeting group picture.



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**Newsletter of the
Blacksmiths
Association
of Missouri**

*Volume 25 No. 4
July-August 2008*

The Newsletter of the Blacksmiths

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Guy McConnell
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President's Message

Ken Jansen

Mailing Labels

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Association of Missouri is published six times a year and is mailed to members of BAM. The annual fee for regular membership is \$25/year; a portion of this amount is for a subscription to this newsletter for one year. Editorial inquiries should be addressed to: **Bob Ehrenberger 6192 Hwy 168 Shelbyville, Mo 63469;(573)-633-2010 or send e-mail to bameditor@centurytel.net** BAM membership inquiries should be addressed to: **Bruce Herzog, 2212 Aileswick Dr., St. Louis, MO 63129; (314) 892-4690 or send e-mail to bjherzog@msn.com.** Occasionally some material will be copyrighted and may not be reproduced without written consent by the author. BAM welcomes the use of any other material printed in this newsletter provided the author and this organization be given credit.

Membership Application

Name: _____
Address: _____
City: _____ State: _____
Phone: () _____ Zip: _____
E-mail: _____

New Member Renewal ABANA member?

How did you learn about BAM? _____

Memberships are for one year from receipt of dues. Dues are \$25, which includes a subscription to the bimonthly BAM newsletter. Please make checks payable to Blacksmith Association of Missouri.

ABANA Membership Application

Primary ABANA Chapter Affiliation: _____

Name: _____
Address: _____
City: _____ State: _____
Phone: () _____ Zip: _____

New Member Renewing Member

Includes a Subscription to the Anvil's Ring and The Hammers' Blow magazines

- Regular Member\$55 yr.
- Senior Citizen (Age 65+)\$50 yr.
- Full time student\$45 yr.
- Overseas airmail\$80 yr.
- Overseas surface mail\$65 yr.
- Contributory\$100 yr.
- Public library\$45 yr.

See reverse

From the Editor

By Bob Ehrenberger

It has been a busy summer, so far, with no signs of things slowing down. The early reenactments and craft shows have been kind of on the slow side. I think that \$4.00/gallon gas has something to do with it.

Daniel and Jennifer's wedding came off without a hitch. It had a Civil War theme with all of the participants and some of the audience in period correct clothing. This marks the end of an era, I won't be required to wear a suit again until they bury me.

I've only had time to watch two of my new UMBA DVDs. They were good ones, the first is of Peter Ross doing colonial door hardware. The second is the 92' BAM conference featuring Clay Spencer, Robb Gunter, Bob Patrick, and Frank Turley. This is still the best deal in blacksmithing, check it out.

Getting ready for our meeting was a lot of work. I decided it was time to clean up the outside of the shop. I moved and eliminated junk piles and cut down all the volunteer trees that had sprouted up in the wrong places. I seem to need a reason to work on the shop, and this is a good one. The meeting was a lot of fun and I got through all the things that I wanted to demonstrate. Well, all but one, but that was because I couldn't figure out my notes. I still have no idea what I was thinking about when I wrote down the last item. It must have made sense at the time. Jan said that she had about eight women come and watch her cheese and soap demonstrations. They all seemed to enjoy it, but it didn't sound like she had any that wanted to take it up. Jan would like to thank all the ladies

that helped her serve lunch, it made it go faster and was a lot of fun. In fact, we had so much fun, we have committed to do it again next year. So put us down for the second weekend in July next summer.

Bruce Herzog and Larry Hults provided me with pictures of Don's meeting in Sedalia. I'm sorry I missed it, it looked like you all had a good time. It also looked like Don has a creative flair for landscaping, lots of decorative iron around the garden and yard.



Daniel and Jennifer Ehrenberger

I talked to Tom Clark last week and it sounds like he is doing well. He is getting his strength back and starting to spend some time in the shop. Last Thursday (July 10th) was his last chemo treatment, from here on just radiation. Tom has an apprentice in his shop now, so that works out well for both of them. Tom gets some much needed help and his apprentice gets to learn about blacksmithing and business. Tom is also planning on continuing his power hammer business, but he will not be delivering them in person any more. He is instead making an instruction video on set up and maintenance.

As you will see in the minutes from the meeting at Don's in May, the BAM library is moving back North of the boarder into Missouri. Karen Bouckaert will be taking over the job. It was also discussed at the meeting in Shelbyville that we may start lending materials via US mail.

I had a request from Kate Dinneen for a copy of the BAM by-laws. She wanted to prepare job descriptions of the officers for the next election. The only by-laws I found were in the editor's filing cabinet that Ned had gotten from then president, Joe Wilkinson. They were dated June 2003. I scanned them and converted them to text and sent to Ken and Kate. It was suggested that if it had been over 5 years since the by-laws had been published, it was about time. I put them in the very center of this newsletter so they could be pulled out as a stand alone document if you wanted to keep them on file. If there is a more current copy please let me know and I will publish the revisions.

Please note that Ned Digh has changed the date for the September meeting from the 27th to the 20th. Ned will again be providing lunch for those that come, he requests that you bring a can of meat product food for each person. This will be passed on to the local food pantry.

The next Newsletter submission deadline is September 13th. This is again ahead of the September meeting. But I must have 6 weeks to get the newsletter through the publishing process. With the November meeting on the first weekend and the September meeting on the third weekend there just wouldn't be time between them.

BAM Meeting Notes

May 24, 2008

By Don Anders

Meeting was hosted by Don Nichols in Sedalia, MO.

Iron In The Hat

<u>Item</u>	<u>Donated By</u>	<u>Won By</u>
Old BAM Newsletters	Harry Weber	Richard Kamp
Steel Pins	Harry Weber	Scott Stager
Nippers	Ken Jansen	Richard Kamp
Conveyor Roller	Larry Hulst	Fathom Claxon
Pink ABANA T-Shirt	Don Nichols	Don Anders
Green ABANA T-Shirt	Don Nichols	Larry Hulst
Forged Leaf Bowl	Don Nichols	Larry Hulst

Trade Items

Made By

Chris Miller
Don Anders
Ed Claxon
Fathom Claxon
Harry Weber
Ed Harper
Don Nichols
Doug Clemons
Ken Jansen

Won By

Ed Claxon
Harry Weber
Don Anders
Chris Miller
Doug Clemons
Don Nichols
Ken Jansen
Ed Harper
Fathom Claxon

The meeting started with demonstrations done by Don Nichols. He demonstrated many different items.

How to make leaves

Several different examples of twists: Angle Iron twisted, 2 pieces of 1/4" round with 2 pieces of 1/4" square twisted, 3 pieces of 1/4" round with 2 pieces of 1/4" square, 2 pieces of 1/4" round with 2 pieces of 1/4" square with a groove down the middle twisted and more examples were passed around.

Forge welding.

How to make a flower out of a round metal disc.

How to make an owl from flat bar.

How to make a weaved handle.

After lunch the meeting started and was run by Ken Jansen-president.

Conference

Ken thought in general the conference was a great experience and would like feedback from anyone. This can be done by e-mail to him or on the BAM Website. We need to know what worked and what didn't.

He wanted to thank all the volunteers again for pitching in and helping out.

Bruce gave a brief report on the conference, but is still expecting some bills. There were 405 people registered, this includes the demonstrators and vendors also. This number is up from the usual 200 we have. We made more money on the Auction and Iron in the Hat than in years past also.

We hope to use some of the conference money to update and replace some of the equipment in the MTS Trailer.

In talking about expenses, the question about a dues increase for postage and other things was discussed. This was tabled due to the success of this year's conference.

Conference 2009

Ken asked for volunteers for 2009 Conference. He plans to have several additional people and to break the big jobs down, so there is someone in charge of the main events, Demonstrator Coordinator, Vendors, Tailgaters and others.

Still need a Conference Chair!!!!

There was some discussion on what day to start the Conference Thursday or Friday, due to getting off of work.

Discussion also about a bigger Conference on non ABANA Conference years.

Discussion about no Sunday demos as in the past.

These are all issues for the new Conference Chair when that position is filled.

We need someone to step up and get started on the Conference. Get involved, this is your organization. The same people always seem to be doing the work.

Elections 2009

Start thinking about 2009. You don't take a position because you want to do it. You do it to help out. Keep this in mind.

Conference Name

Clay Spencer made a motion to put Tom Clark's name into our Conference. Tom Clark put together the first Conference and paid for it. He has provided equipment and supplies for most of the Conferences. After discussion, the motion was tabled and will be discussed at the next meeting. Ken asked for people to think about this motion and think of ideas.

Coal Captains

It has been brought to Ken's attention that the Coal Captains are no longer making anything and may be losing some money by being a Coal Captain due to fuel costs. We have also not bought coal in a while and the price of coal is sure to go up. After discussion about cost and non BAM members buying coal there were two motions made and passed.

1 Coal Captains should get an increase from \$2.00 to \$4.00 a bag. This will raise prices on a bag of coal to \$12.00 for BAM members and \$13.00 for non BAM members.

2 Coal Captains are to limit coal ton non-members to 2 bags at a time.

Any one that is interested in maybe setting up a coal bunker on the Western side of the state contact Ken Jansen. This may help the Coal Captains on the Western side of the state.

The price increase on coal has been made to compensate the Coal Captains, when we purchase coal again if the price is up significantly there may be another price increase needed.

Doug Hendrickson Scholarship

There was discussion on what to do with the money donated to BAM in Doug's name. The options are: an individual scholarship to someone for college or to pay a demonstrator to come in and do a demo for all BAM members. This may be done on both sides of the state or two different locations. We will discuss this at the next meeting.

BAM Library

Most of the items in the library are checked out and have not been returned.

PLEASE get any BAM library items back.

Looking for a new Librarian for BAM. Karen Bouckaert volunteered for this job.

PLEASE bring any BAM educational materials, books and DVDs back ASAP, no questions. Ken Jansen or Karen Bouckaert will collect any items at the meetings or BAM events.

As soon as the library gets together again, items will be at the meetings.

Treasurer's Report

Bruce gave the treasurer's report. Membership is at 602, this may be in part to the Conference. There are 38 new members and we lost 22 members.

Events or Opportunities

Cole Camp is looking for a demonstrator and for pieces for display. This event will take place in early to mid summer. Contact Ed Harper or Ken Jansen for more information

Sherwood is looking for a demonstrator on September 20-21. This is to commemorate the burning of Sherwood by the Yankees. Contact Ken Jansen for more information.

There may be an opportunity at the Thresher Show the weekend after Labor Day. May be more info later.

BAM hats are sold out. Ken Jansen is getting contacts and prices and then will look into getting more hats.

Letter from the president;

After the glow of the conference died down, we are back to business. As an organization, I think BAM has many opportunities. I may have said this before but I will say it again to be sure, I like the general direction BAM is going and don't see any need to shake the tree.

In reference to the conference, I have two volunteers for the next conference but no more and both of those I found myself by asking people who were unlucky enough to talk to me. What I need is some volunteers. I don't have enough friends that I can afford to piss off any more. Come on and give BAM and yourself a hand with the next conference. I promise it will be rewarding to you to be a part of it.

I have not received a lot of feedback on the conference, but for the most part it seems that it was a positive event with a few glaring slips. I think that is normal and I think we can improve it for next year. E-mail your opinions to me or any of the BAM officers you can also send it to Ed Harper so he can put it up on the site.

I do welcome your input on any issues or things you think BAM should look at. We will have a few items to discuss at the next meeting and hopefully resolve. There have been issues that were brought to my attention that I think should be discussed as a group since we are an all volunteer organization. If you are at the meeting and some issue is brought up to be discussed or decided you are helping to make the decision for BAM so remember to speak up.

I recently received an E-Mail from a gentleman from

Germany who is on his journeyman trip. I am looking for options to help this gentleman so contact me if you want to see the original E-Mail. I have forwarded his E-Mail to some other members of BAM who may have contacts that may assist this gentleman. I hope we can help to give him many options so he can succeed in his endeavor. He is wanting to come over here for a year, I believe, and spend up to 3 months in different shops.

I have obtained a new toy for my shop it is a 115 lb. self-contained air hammer that I bought used from

Tom Clark. Man can that thing hit! I am going to have to bring some bigger iron to the conference and meetings now that I have the ability to forge it with ease. He who passes on with the biggest toys wins! Now if I only had a Little Giant.....



Ken's new baby, note new fly press in background I have heard that the festival of fire in New Haven was a big success. I have received some positive feedback on this.

A note of thanks to all who are helping out the Boy Scouts. I am getting very gracious thank you notes from the leaders thanking BAM for their help and that is a direct reflection on you as BAM members, you guys know who you are, thanks a bunch.

Get out there and forge something!

Ken Jansen

kjjansen@msn.com

Minutes from BAM Meeting

July 12th By Don Anders

At Bob Ehrenberger's

Demo by Bob

- Basket Twist
- Nut Cracker
- Tong Clips
- Acorn Hooks
- Draw Knife
- Fire place poker

Trade Item, Nut Cracker

Made By		Won By
Pat McCarty	-	Ken Jansen
Don Birdsall	-	Don Anders
Don Anders	-	Don Birdsall
Karen Bouckaert		Ed Harper
Bob Ehrenberger		Karen Bouckaert
Ken Jansen	-	Pat McCarty
Ed Harper		Don Nichols
Don Nichols	-	Bob Ehrenberger

Iron in the Hat

Item	Donated By	Won By
Leaf spring	Paul Lankford	Richard Camp
Coil spring	Paul Lankford	John Bouchillon
Drill index	Ned Digh	Ken Jansen
Duck bill pliers	Don Nichols	John bouchillon
Turn buckles	Don Anders	Don Forlow
Box of all thread	Mark Lawson	Don Nichols
Flying Pig	Don Nichols	Ed Harper
Osage wood	Bob Ehrenberger	Richard Camp
O2 steel block	Don Birdsall	Richard Camp
Twisting wrench	Don Forlow	John Massey
Propane valves	MTS	Mike Maddox
Propane valve	MTS	Mark Lawson
Propane valve	MTS	Pat McCarty
Propane valve	MTS	Ned Digh
Horse shoes	John Huff	John Bouchillon
Abana T-shirt	Larry Hulst	John Huff

Bob Ehrenberger Demo Items

- | | |
|----------------|-------------|
| • Acorn Hooks | John Massey |
| • Basket Twist | John Massey |
| • Tong Clips | Ned Digh |
| • Draw Knife | Bob Simmons |
| • Nut Cracker | John Massey |

Meeting

State Fair

Peggy is not coming, please Contact Dennis Yates and Kent Harbit for tickets. Dennis Yates and Kent Harbit will be on site for entire fair. Clarified state sales tax procedure, contact Dennis Yates and Kent Harbit for additional tax info. BAM boutique items will be on sale, members may sell items also.

MTS

MTS class fees do not cover cost, think about donating items for auction and sale earmarked for MTS. Don Birdsall, MTS needs volunteers for Boy Scout camp four week program, can volunteer by the week. Session runs two weeks in June off week of July 4th and then next two weeks in July.

Conference

Ken Jansen has two volunteers, we need two more and a conference chairman.

Doug Henderson scholarship

Individual VS group (having a demonstrator for BAM group) Voted to have a demonstrator for BAM group Any suggestion, please contact Ken Jansen or Ed Harper. The BAM board will decide who, when and where to have it.

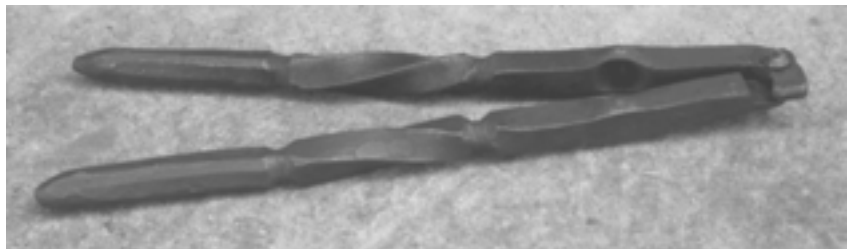
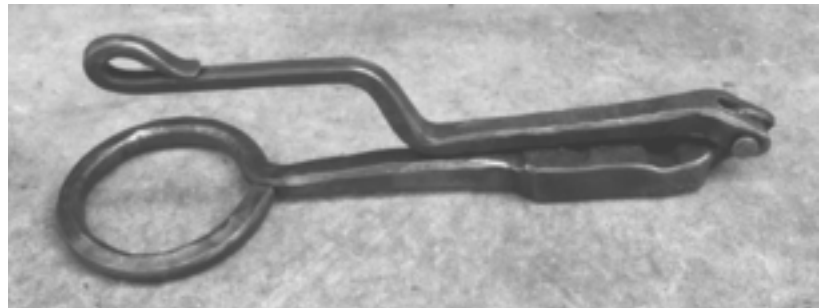
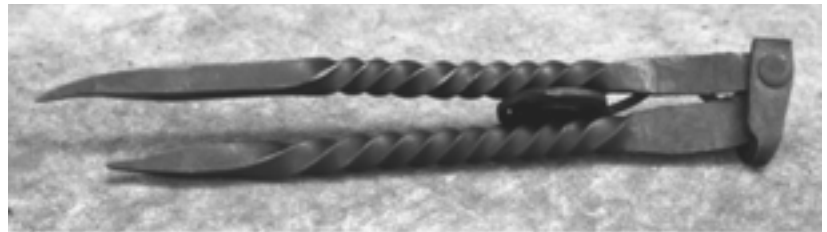
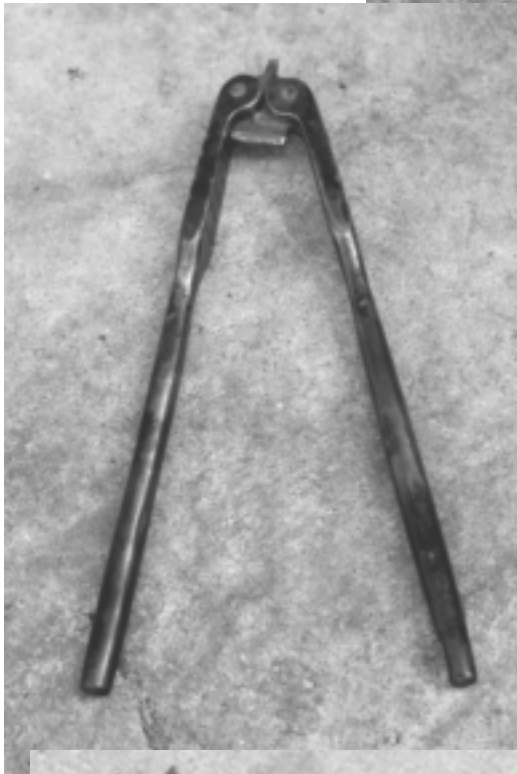
Treasurer's report

Given by Bruce Herzog
602 members last meeting
Now, 8 new and 14 lost, 596 current

Bam Library

Looking into mailing materials to members.
Waiting to get library from Mike

Trade Items at Shelbyville Meeting



Draw Knife Demo

By Bob Ehrenberger

For this draw knife, I started out with 7/8" sucker rod. So the first thing I had to do was flatten it out into 3/8"x 1" flat stock. (left)

Using a butcher in my hardy, I started a square cut where the handle joins the blade. (far right)



Use the near edge of the anvil to start drawing out the handle tang. (left)



Use the power hammer to finish drawing and tapering the tang. (right)



Once the first tang is done, flatten out enough material to make the blade and the second handle tang. (not pictured) Then cut off and make the second handle tang, the same way as the first..

Draw Knife Demo Continued ...

Once both tangs are finished, the same length. Draw out the blade on the knife. Leave it thick on the top and taper it towards you.

Don't forget to touch mark your work.



Use a bending fork to bend the handle tangs down into the proper position. (right)

And again, to adjust the cut angle between the blade and the handle. I use an antique draw knife to determine the angle, which is about 20°. (below left)



The finished blade is annealed to make it easier to clean up by filing and sanding. When you finish your clean up, harden and temper the blade and make wooden handles.

My Basket Twisting Jig

By Bob Ehrenberger



I made this jig when I had a project that required a couple hundred baskets all the same. The twisting is done using a pipe that has been forged down to be a tight fit on a bundle of 4 - 1/4" bars. The other end of the bars fit into a screw down stop. The twisting pipe is held in alignment by a larger (close fitting) pipe. I have a replaceable spacing collar slid over the twisting pipe that controls the amount upset, so all the baskets come out the same length. If all the bars are the same length to start with, they will also have the same diameter when finished.



Blacksmith Association of Missouri, Inc.
(A Not For Profit Corporation)
Constitution and By-laws
June 2003

Article I
Name

The name of this not-for-profit corporation shall be the Blacksmith Association of Missouri, Inc. The official acronym shall be "BAM". It is a local affiliate of the Artist-Blacksmiths' Association of North America (ABANA).

Further, BAM Is organized exclusively for the educational purposes within the meaning of section 501(c)(3) of the internal Revenue Code.

Article IV
Not-For-Profit

Article II
Address

The principal address of this corporation shall be 2337 Whitshire; St. Louis, MO 63129. This address may be changed to that of the current treasurer of this organization.

No part of the net earnings of the corporation shall inure to the benefit of, or be distributable to its members, directors, officers, or other private persons, except that the corporation shall be authorized and empowered to pay reasonable compensation for services rendered and to make payments and distribution in furtherance of the purposes set forth In Article III hereof. No part of the activities of this corporation shall be composed of the carrying of propaganda or otherwise attempting to influence legislation, and furthermore the corporation shall not participate in, or intervene in (including the publishing and distributing of statements) any political campaign on behalf of any candidate for public office. Notwithstanding any other provision of these Articles, the corporation shall not carry on any other activities not permitted to be carried on (a) by an organization exempt from Federal Income tax under section 501(c)(3) of the Internal Revenue Code or (b) by an organization, contributions to which are deductible under section 170(c)(2) of the Internal Revenue Code.

Article III
Purposes and Objectives

This corporation is organized exclusively for educational purposes (within the meaning of the term "educational" as used In Section 501(c)(3) of the Internal Revenue Code) including for such purposes the following:

To actively expose the art and craft of blacksmithing by sponsoring and conducting educational seminars, workshops, conferences, slide programs, forge demonstrations and training programs.

To sponsor blacksmithing events and exhibits throughout the state of Missouri for general public dissemination.

To produce printed matter in the form of newsletters, magazine articles, blacksmith journals, trading matter, newspaper articles, video tape or any other appropriate means.

To disseminate information concerning sources of blacksmithing related literature, material and equipment to the blacksmithing community.

To act as the point of contact in the State of Missouri concerning the art and craft of blacksmithing.

To serve as the State center of information concerning blacksmithing for other interested groups and the general public.

Article V
Membership

Any person, firm, corporation or organization engaged or interested in the art and craft of blacksmithing and accepting the purposes and by-laws of this corporation may become a member, by written application on forms provided for this purpose accompanied by payment of one year's dues. Membership shall run one year from the date dues are accepted by BAM.

Any member may withdraw from this corporation upon written notice of such intention to the secretary. A lack of payment of dues thirty days beyond the annual renewal will be considered a request for resignation and the member will be dropped from the organization.

Article VI Officers

The organization's governing body shall consist of the President, First Vice-president, Second Vice-president, Secretary and Treasurer. Any member, in good standing, that has been a member of the corporation for at least one year, is eligible for nomination to office. The term of office will be one year, with succession of office allowed by vote of the membership and approval of the officer in question. Their duties will consist of undertaking the daily business of this corporation as set forth hereof.

Section 1 President. The president shall be the chief executive officer and as such shall preside over business meetings of the group. The president will also be responsible for appointing the editor of the Newsletter of the Blacksmith Association of Missouri. In the absence of an editor, the president will perform the duties of editor until one is found. The president, along with the vice-presidents will be responsible for setting the time and place of the bimonthly meetings. The president shall have the authority to make committee appointments other than for the Board of Directors.

Section 2 Vice-Presidents. In the case of the death or the absence of the president, or of his or her inability from any cause to act, the first vice-president and then the second-vice president, in his or her absence, shall perform the duties of the office of president. Vice-presidents shall be appointed as chairmen of standing committees as appointed by the president.

Section 3 Secretary. It shall be the duty of the secretary or his or her designated representative to give notice of and attend all meetings of the corporation. The secretary shall conduct all correspondence and carry into execution all orders, votes, and resolutions not otherwise committed; keep a list of all members of the corporation; notify the officers and members of the corporation of their election; notify members of their appointment to committees; and generally devote his or her best efforts to forwarding the business and advancing the interest of the corporation. In case of absence or disability of the secretary, the Board of Directors may appoint a secretary pro tem.

Section 4 Treasurer. The treasurer shall keep account of all monies received and expended for the use of the corporation and shall make disbursements only upon vouchers approved in writing by any member of the Board of Directors other than himself or herself. He or she shall collect the fees, annual dues and subscriptions; deposit all sums received in a bank or trust company approved by the Board

of Directors, and make report at the bimonthly meeting or when called upon by the president and to make an annual report. Funds may be drawn only upon the signature of the treasurer or the president if the treasurer is unavailable.

The funds, books and vouchers in his or her hands shall at all times be under the supervision of the Board of Directors and subject to its inspection and control. At the expiration of his or her term of office, he or she shall deliver over to the successor all books, monies, and other properties, or in the absence of a treasurer-elect, to the president. In the case of absence or disability of the treasurer, the Board of Directors may appoint a treasurer pro tem.

Section 4 Compensation of Officers. The officers may receive such salary or compensation as the Board of Directors determines.

Section 5 Removal. Any officer elected by the membership or appointed by the Board of Directors may be removed by the Board with or without cause whenever, in its judgement, the best interest of the corporation would so be served.

Section 6 Number, Tenure, and Qualifications. The number of the Board of Directors shall be five (5) and shall consist of the officers of the corporation. The tenure of the Board of Directors shall coincide with the terms of the officers of the corporation.

Article VII Committees

Section 1 Membership Committee. Membership chairman, shall maintain a current list of all members including their post office address and phone numbers. He or she will provide a current copy of this list to the secretary and the newsletter editor.

Section 2 Newsletter Committee. Newsletter editor, shall publish six (6) newsletters yearly, Newsletters will generally be published covering the following months; January/February, March/April, May/June, July/August, September/October and November/December, The newsletter editor will be compensated at a sum approved by vote of the membership.

Section 3 Conference Committee. Conference chairman, will be responsible for regional annual conference or any other conference the corporation deems appropriate for the membership of the corporation.

Section 4 Library Committee. Librarian, will maintain the corporation's library of books, videos and films. The

librarian will keep a current inventory and make this list available to the membership of the corporation. The librarian will maintain a record and be able to account for all holdings in the library.

Section 5 Scholarship Committee. Scholarship chairman, will be responsible for the committee, for the selection of recipients of the scholarships. The Board of Directors will determine the amount of each scholarship and number to be awarded.

Section 6 Election Committee. The officers shall be elected by majority vote of the entire organization. Nominations will be solicited two months prior to the election (that is nominations will be solicited in the Jan/Feb issue of Newsletter of the Blacksmith Association of Missouri) which is to be held during the Annual Conference. The ballots may be returned by mail to the address given, or may be placed in the ballot box at the meeting. During the course of the meeting the election committee shall count the ballots and certify the results. The outcome of the election will be announced prior the close of that meeting, and be published in the next Newsletter of the Blacksmith Association of Missouri.

Should any elected officer vacate his or her respective office, a special election, by mail ballot, will be held within 60 days after the office is vacated. Nominations for the special election will be submitted by the Board of Directors.

Section 7 Compensation of Committeemen. The terms of these appointed offices will be the end of the project or when individual resigns whichever the president determines.

The committeemen shall serve without salary.

Article VIII

Contracts, Checks, Deposits and Funds

Section 1 Contracts. The officers of the corporation may enter into any contract or execute and deliver any instrument in the name of and on behalf of the corporation, and such authority may be general or confined to specific instances.

Section 2 Checks, Drafts or Orders of Payment. All checks, drafts or orders for the payment, of money, notes or other evidence of indebtedness issued in the name of the corporation shall be signed by such an officer or officers, or agent, or agents, of the corporation and in such manner as set forth in these by-laws or amendments thereof. In the

absence of such determination, such instruments shall be signed by the president and countersigned by the treasurer of the corporation.

Section 3 Deposits. All funds of the corporation shall be deposited from time to time to the credit of the corporation in such banks, trust companies or other depositories as the officers may select.

Section 4 Gifts. The officers may accept on behalf of the corporation any contribution, gift, bequest, or devise for the general purposes, or for special purpose, of the corporation.

Section 5 Contracts involving Officers. Officers of the corporation shall be permitted to maintain a direct or indirect interest in any contract relation to or incidental to the operation of the corporation, and may freely make contracts, enter into transactions, or otherwise act for and on behalf of the corporation, notwithstanding that at such time they may also be acting as individuals, or trustees or trusts, or other beneficiaries of trusts, members or associates, or as agents for other persons or corporations, or may be interested in the same matters as shareholders, directors, or otherwise; provided, however, that any contract or transaction, or action taken on behalf of the corporation involving a matter in which a officer is personally interested as a shareholder, director or otherwise shall be at arm's length and not violative of the proscriptions in these Articles which prohibit the corporation's use or application of its funds for private benefit; and provided further that no contract, transaction, or act shall be taken on behalf of the corporation if such a contract, transaction, or act would result in denial of the corporation's exemption from federal income taxation due to the provisions of section 503 of the Code and Its regulations, as they now exist, or as they may hereafter be amended. In no event, however, shall any person or entity dealing with the officers of the corporation be obligated to inquire into the authority of the officers to enter into and consummate any contract, transaction or take other action.

In the event the corporation is to be considered to be an organization other than a Public Charity (a "Public Charity" being herein defined as an organization which is described in section 501 (c) of the Code and is not a "private foundation" as described in section 509(a) of the Code), then on contract, transaction, or act shall be taken on behalf of the corporation If such contract, transaction, or act is an act of self-dealing within the meaning of section 4941 of the Code and Its regulations, as they now exist, or as they may hereafter be amended, or would result in the termination of the corporations tax-exempt status due to provisions of section 507 of the Code and its regulations.

Amendments

Section 6 Investments. The corporation shall have the right to retain all or any part of any property, real, personal, tangible or intangible, acquired legally by it in whatever manner, and pursuant to the direction and judgement of the officers to invest and reinvest any funds held by it without being restricted to the class of investments available to officers by law or any similar restriction; provided, however, that no action shall be taken by or on behalf of the corporation if such action would result in denial of the corporation's exemption from federal taxation due to the provisions of section 503 of the Code and its regulations as they now exist or as they may hereafter be amended, and provided further In the event the corporation is not a Public Charity, no action shall be taken by or on the behalf of the corporation if such action is a prohibited transaction or act giving rise to an excise tax or would result in denial of the corporation's exemption from federal income taxation due to the provisions of section 507 Chapter 42 of the Code and its regulations, as they now exist, or as they may be hereafter amended.

Article IX Organization Year

The fiscal year of the corporation shall run from January 1st to December 31st.

Article X Dues

Members shall be assessed yearly dues. The amount to be fixed by a unanimous vote of the Board of Directors. The Board of Directors may, at their discretion, alter the amount of dues. Dues are payable on anniversary date.

Article XI Meetings

General membership meetings are to be held bimonthly in conjunction with demonstrations at shops volunteered by the membership. Meetings generally will be scheduled in January, March, May, July, September, and November at times and places designated by the president and vice-presidents. Membership meetings may be held outside of the State of Missouri. Those members providing their forge for these meetings will be reimbursed for expenses incurred in the production of demonstrations and the meeting. The compensation will be monies raised from, Iron-In-The-Hat Raffle or set by majority vote of the corporation's officers.

Article XII

Article XIII Indemnification

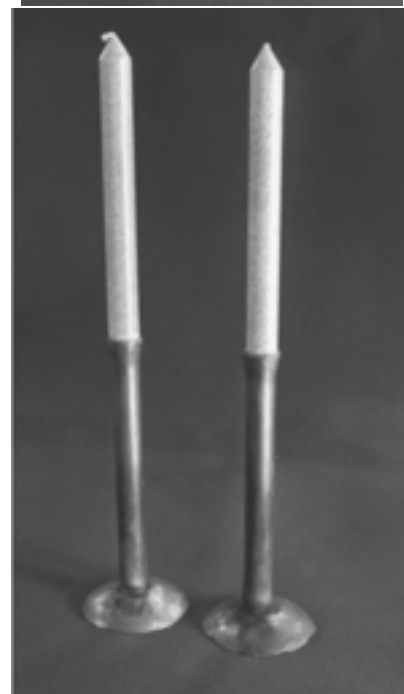
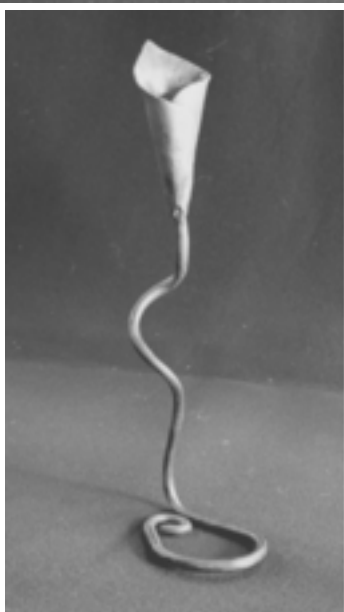
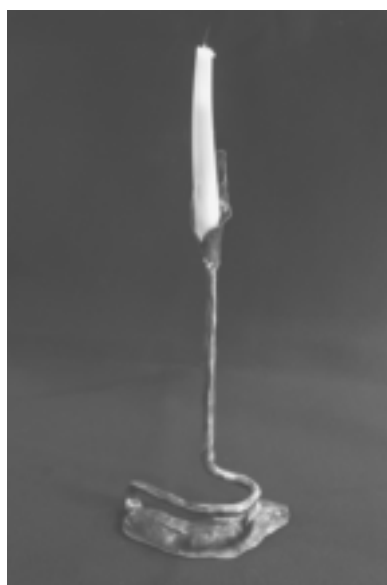
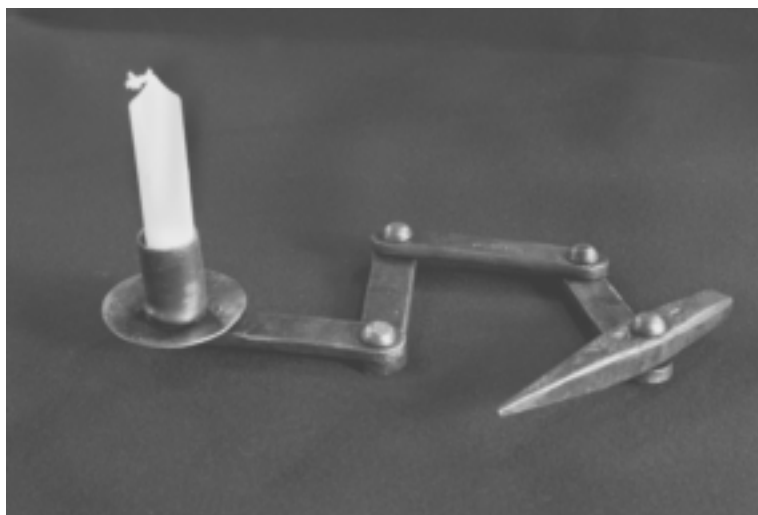
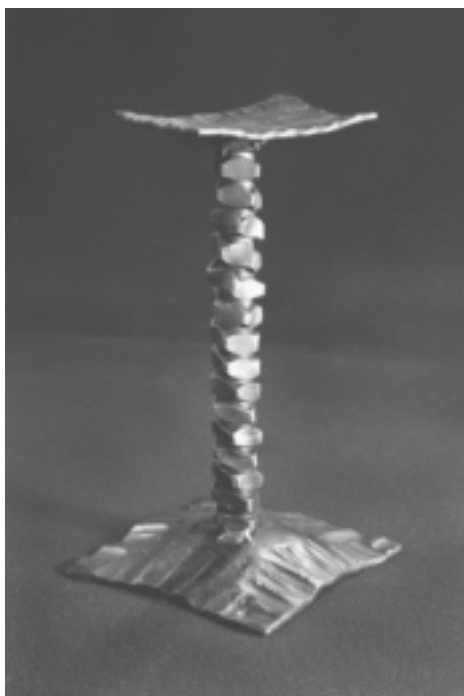
These By-laws may be amended, repealed or altered in all or in part by a majority vote of the Board of Directors. The proposed changes shall be included in the Newsletter of the Blacksmith Association of Missouri which will be mailed to the last recorded address of each member prior to the time of the meeting which is to consider the change.

Each person who has been, now is or shall hereafter be an officer of the corporation shall be indemnified by the corporation to the extent of its treasury funds and as permitted by law against all expenses reasonably incurred by him or her in connection with any action, suit, proceedings or the settlement or compromise thereof, or payment of any judgement or fine resulting therefrom in which he or she may become involved by reason of any action taken or omitted by him or her, provided that such action was taken or omitted in good faith for the corporation.

Article XIV Dissolution

This corporation may be dissolved by a two-thirds vote of all members of the corporation. Upon dissolution of the corporation, the officers shall, after paying or making provision for the payment of all liabilities of the corporation, turnover all assets to an organization qualifying as exempt under 501(c)(3) of the Internal Revenue Code. In no event, shall the assets of the organization be distributed to or inured to the benefit of any individual member.

Trade Items at Don's Meeting



Don Nichols Owl Demo

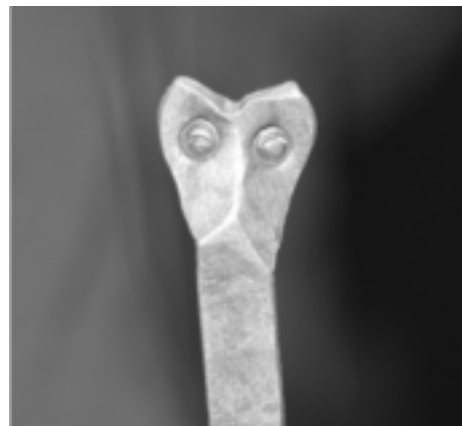
By Bob Ehrenberger

I wasn't at the meeting so I'm putting this together from the pictures that Bruce Herzog sent me.

First flatten the edges to start the ears.



Then use the edge of the anvil to make the ears more pointed.



Using Don's hold down tool, punch the eyes.

Plans for the tool are on page 20.

Owl Demo Continued ...

Cut the mustache using the vice and hold down tools.

Do Owls have mustaches?
I guess this one does.



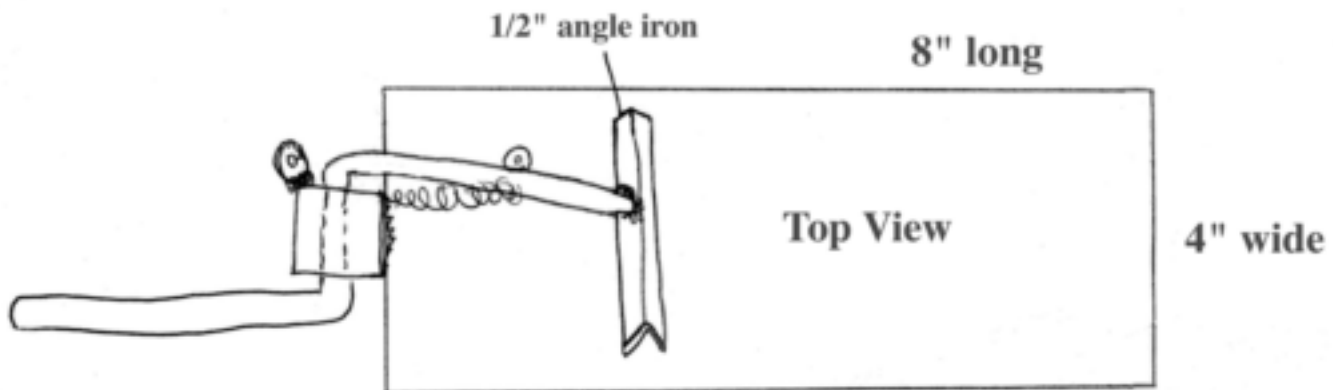
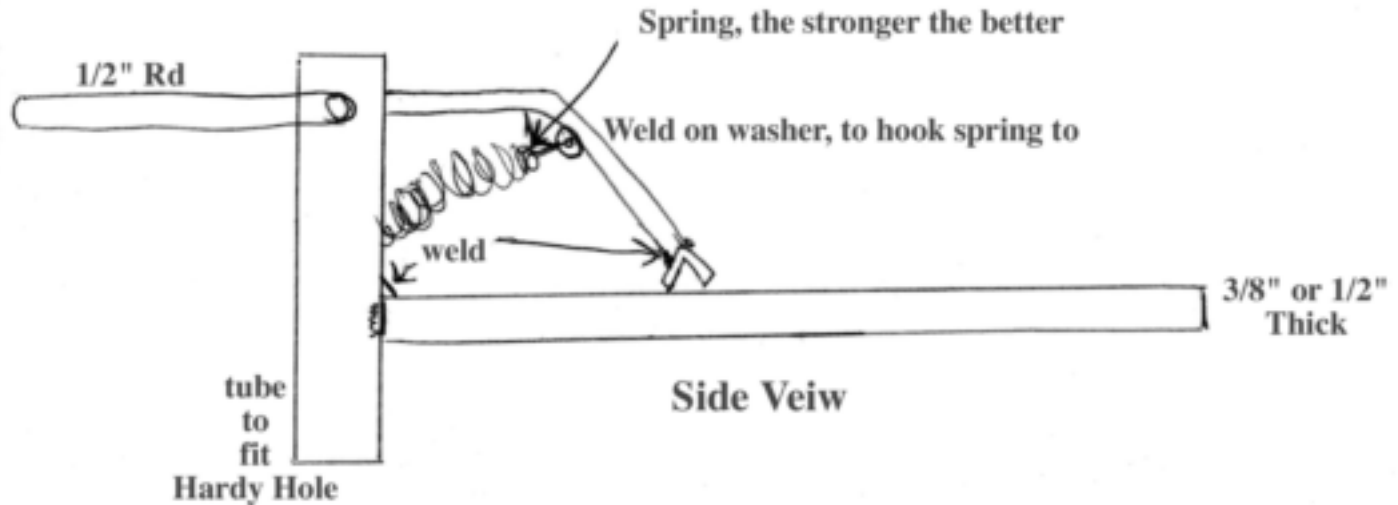
Use a fuller to create a location for the mouth.



After flattening the upper lip with a punch, and some decorative chisel work, the Owl is done.

Blacksmith Helper Works Cheap

By Don Nichols



Use to hold material.

If you want to cut something, put an aluminium cutting plate on top of the work plate.
If it's small, put small end under angle iron,
it will hold it as you cut it off and it will not fly off to places unknown.



I noticed that on the hold down Don had made he had a notch in the angle iron to help position small rods. He also positioned the spring lower on the arm. I'm not sure why, but the spring may have been too long for the position of the washer.

A SATURDAY AT THE FORGE

By Guy McConnell

Every two months or so the Opinionated Blacksmiths meet. The group consists of, in order by age, Joe Wilkinson, Guy McConnell, Ed Harper, Melvin Williams, Preston Williams, Chris Owen, and Cody Owen is always there to help.

The sponsor of the meeting decides what will be made and furnishes the material. Every one in the group makes the item. Each of our group has at least two forges so we can work as hard as we like. We find this type of meeting gives a much greater opportunity to learn than by only watching. Discussing the process with each other while you work furthers the learning process. Some items are difficult and some easy. Some items are finished that day and some go home to be finished. No matter what, the end result is the same. You have had an enjoyable day and you learned something.

It is our suggestion that others in BAM start similar groups. We have found that six people or less can all work most of the time, and go home with a nice project.

Some items that we have made include, Gate Latch, Flux spoon, Boot Jack, Tongs, Swedges, Cat tails, Draw knife, and many other items.

If any of you would like to start a group, our members would be glad to discuss how we got started and how we determine projects.



IVBA Conference

By Don Birdsall

The Illinois Valley Blacksmith Association (IVBA) Conference was held on June 13th, through the 15th at Pontiac, Il.

On Friday, Augie Schmidt and I assisted in teaching a beginners blacksmith workshop.

On Friday evening a forging contest was held, the item was a fireplace poker with a forge weld on the working end. The correct way to forge the poker is to make the main bar into a hook and forge the welded section into the straight poker. This way there is less strain on the forge weld. Some of the contestants formed the poker in the opposite direction.

On Saturday, BAM's Alice James was the demonstrator. She kept the crowd glued to their seats with her remarkable forging skills and forge welding ability. The item being made was a candle stick holder.

On Saturday night we had a banquet and an auction after the meal. Many beautiful pieces were auctioned off.

On Sunday, BAM's Japheth Howard took over and tried to finish the candle stick holder. It included forge welding two 1/4 inch thick plates 4 inches square

together. What no demonstrator wants to happen to them, happened, the plates over heated and were burned. Japheth could not finish the piece there and took it home to finish. (Sorry, no picture)

There was a lot of tailgating and visiting with old friends.

The weather was cool and the wind very strong most of the time. It rained heavily Sunday morning, but overall it was nice weather for a conference.

Threshermen's Park is located about two miles north of I-55 at the 201 exit (201 miles north of the Poplar Street Bridge in St. Louis, Mo.) on highway 23.

There is a large camping area with electric hook-ups, clean bath houses with hot water and rest rooms. There's also a blacksmith shop and a large building for the demonstrators and eating inside. There was a lot of old equipment and old tools everywhere.

I suggest that next year you attend if possible. Three blacksmith organizations combine to have a Three State Conference, IVBA, Indiana, and UMBA (Upper Midwest Blacksmith Association). I have attended several of the conferences and next year is one you would not want to miss.

Don Birdsall

Festival of Fire

By David Smith

June 21 & 22 we had the MTS training in New Haven along with, or part of, the first annual Fire Festival. It was a huge success for a first time event.

The success goes to the organizers, Don Birdsall for the use of the MTS Workshop, and to Pat McCarty and Kevin Brinker, demonstrators. Their time and expertise was well used and appreciated.

Ed Note: There is a short video of the festival in YouTube. If you search for "New Haven MO fire festival" you should find it.





Artist-Blacksmith's Association of North America, Inc.
ABANA Central Office
15754 Widewater Drive, Dumfries, VA 22025-1212
Phone: 703-680-1632 Fax: 703-680-6222
abana@abana.org · www.abana.org

To ABANA Affiliates and Affiliate Members,

Early this month about half of the ABANA Board members attended the BAM Ozark conference in Sedalia, Missouri. We had a great time talking to all the great people there and taking in the whole conference experience. We heard lots of encouraging words and many helpful suggestions. Hopefully you too were able get out this spring and see some great blacksmithing.

ABANA News and Notes:

Just before the BAM Conference Tom Clark was presented the Bealer Award for outstanding contributions to ABANA and to blacksmithing. (For details see the News article on the ABANA home page.)

The ABANA Board of Directors election deadline for candidates is fast approaching. See the ABANA Board of directors page for details. (www.abana.org/business/abana_board.shtml) You can find the candidate's statements from those who have tossed their hats in the ring at the ABANA web site main business page. (www.abana.org/business/index.shtml) Contact Jim Masterson (Jim@ABANA.org) for any information about the election, it is not too late, yet.

The revised bylaws will be up for a vote at the same time as the board election. Since the March edition of this letter they have undergone a final set of tweaks. The Bylaws committee respectfully requests that you reward their efforts with your attention and vote when the Summer Anvil's Ring appears in your mailbox. (See this 5/22/08 version at (www.abana.org/business/Proposed_bylaws.shtml)).

As a service to affiliates the ABANA Demonstrator list has been updated and is available at this web page: (www.abana.org/downloads/demo_web.pdf). If you were at a conference lately and the demonstrator did a great job – look him/her up. If not on the list, let the

ABANA office know of this omission and we will take it from there.

Thanks to the efforts of Peyton Anderson and others on the ABANA board, the members survey report is available for download. (See: www.abana.org/downloads/FINAL_ABANA_Survey_Analysis.pdf).

New ABANA Affiliate Groups

Clinch River Blacksmith Guild – Meets in the Knoxville, Tennessee Area.

Blacksmith Association of Taroudant (Morocco) – This group of about 40 smiths was put in touch with ABANA by Peace Corps volunteers. They are eager to make connections with the international community of artisans.

BeBale: The Israeli Blacksmith Association – with Amit Har-lev as president – invites all who are in that part of the world to look them up.

Rumors heard around the ABANA board:

The ABANA Conference committee has narrowed the list of cities being considered for the 2010 and 2012 conferences. The front-runner for 2010 is Memphis and for 2012 it is Rapid City, SD. Nothing final quite yet but that's the rumor.

Best Regards and please be in touch (pboulay@abana.org).

Paul Boulay
ABANA Affiliate Relations Board Member

Buy, Sell, Trade

Individual Classified ads

For Sale: 25 ton hydraulic forging press, \$3,000. Located in Shelbyville MO. Daniel Ehrenberger 573-406-8801.

For Sale: 50lb Little Giant Power Hammer. I am the second owner of this hammer. I bought it out of the J.C. Nichols mine. This is where the Iron work for the Country Club Plaza was done. It is a Transitional style hammer with new spring and toggle links. Includes 220v motor, and several dies. This hammer is currently setup and working \$3000, or make an offer. David Hoopes, 913-541-8872, Lenexa Ks.

Blacksmith - Bladesmith Tools for Sale

1. #6 fly press, new in crate
2. 465 lb "Habermann" Anvil, new with clear varnish still on face. This is one of about 15 anvils that were imported into the USA that had the words, "Habermann" written on the side, so it has great collectible value
3. Assorted new anvils from 6 lbs to 66 lbs
4. One new 115 lb Double Horn, Italian Style Anvil 20.6" length
5. One Variable Speed 2 hp "Uncle AF, Riverside Machine Shop, 72" belt grinder with flat platen & plus 3 wheel attachment and one variable 9 inch speed horizontal grinder 1/2 hp DC motor with 90 and 45 degree rest stop
6. 24 Ton Uncle Al's Hydraulic Press
7. Hobart TR 250 HF Tig & Stick Welder, Water Cooled, leather covered leads
8. Lots of big axles for forging tools, knives, hatchet, axes etc or whatever
9. Some coal available
10. Large Gas Forge - will melt steel
11. Some hand tools etc
12. Various other blacksmith items, Champion 48" cast iron coal forge with water pan and Champion blower, #6 Champion blower on stand, 8" jaw post vise. Some tool steel available.
13. All CONVENIENTLY LOCATED ON MISSOURI/ARKANSAS BORDER IN NW ARKANSAS (Rogers, Ar)- CALL Dan Morris at 479-381-6052 before 8:30 pm

For sale: 18' x 24' white canvas tent, Clip on sides, Smoke hole / rain flap, Privacy curtain, 24-7' wood poles, 28-18" steel tent stakes, 28 ropes, All boxes to carry tent and parts Dennis Anderson 563-391-1985 anvil@mchsi.com \$2000.00

Commercial / Resource ads

Services:

Beverly Shear Blades Sharpened. Remove blades from shear and ship to Clay Spencer, 934 Partridge Lane, Murphy, NC 28906. \$35 plus postage, additional cost for deep notches or blades previously sharpened at angle.

Custom spinning in copper, brass, pewter, and steel. Contact Ken & Kathy Markley, 7651 Cabin Creek Lane, Sparta, Ill. 62286. Phone: (618) 443-5284 Fax: (618) 443-5284

Little Giant-- We can do repairs on any or all components of your Little Giant front assembly. Contact H. "Sid" Suedmeier 420 4th Corso, Nebraska City, NE. 68410 (402) 873-6603

Roller Blade Treadle Hammers (Clay Spencer design) for Sale or Workshops led to build hammers. Bob Alexander, e-mail to scruboak4@netzero.com, or call 636-586-5350.

Information / Education

Ozark School of Blacksmithing - Tom Clark

Tom: tomclark@centurytel.net
School: www.ozarkschool.com
(573) 438-4725 Cell-(573)-747-8648

Tong Making Class--Weekend Course 4 people per class - \$125 per person Contact: Charles Comstock Rt.1 Box 20, Deerfield, MO. 64741 (417) 927-3499

Subscribe to Jerry Hoffmann's **Blacksmith's Journal**, a monthly publication for blacksmiths. Call 1-800-944-6134 for more information.

Classes offered, The Ornamental Iron Shop
Contact the instructor to register and customize your class.
John D. Thompson – Metalsmith
3923 Hwy 25; Hodges, SC 29653 864-374-3933

Classes at Pieh Tool Company, Inc. - Camp Verde, AZ
The Bill Pieh Resource for Metalwork.
Call now for more information and to enroll:
(928) 554-0700 or (888) 743-4866. www.piehtoolco.com.

George Dixon edits a blacksmithing publication called "**The Artist-Blacksmith Quarterly**". For \$28 you will get four issues of how-to information. Contact him at 1229 Bee Tree Lake Road, Swannanoa, NC 28778.

The Upper Midwest Blacksmiths Assoc (**UMBA**) **video library.** An index list can be viewed at www.umbonline.org
They are VHS or DVD-R Cost is \$5 each with \$2 per order shipping There is no return date, you keep the video for this price. All videos are made at group demos, no commercial titles.

Blacksmithing E-books on CD

Now eight titles are available on CD, \$4/each, or all eight books, \$24 postpaid. More books are in production and will be available soon- order on-line at www.blacksmithingebooks.com, or check/MO to Brian Gilbert, 3404 Hartford Dr., Chattanooga, TN 37415.

Ray Joe Hastings' new book on "Bow and River Gigs" has just been published. http://www.acclaimpress.com/catalog/product_info.php?products_id=67

Buy, Sell, Trade, Continued

Ray Clontz Tire Hammer Plans by Clay Spencer

Price is \$30US including postage to US and Canada, \$32US to other countries. Send check or money order 73 Penniston Private Drive, Somerville, AL 35670, Also, lead workshops for chapters or groups to build 15 to 20 hammers. phone 256 498-1498, cell is 256 558 3658, email is clay@tirehammer.com

New England School of Metalwork

www.newenglandschoolofmetalwork.com
1-888-753-7502

Blacksmithing classes, Arrowhead Forge, Buffalo, Wyoming.

David W. Osmundsen 47 N. Lobban, Buffalo, WY. 82834
www.arrowhead-forge.com

Products

Heavy duty **Frying Pan Blanks**: Steel, approximately 9 inch in diameter with 2 inch sides. 12 gauge (2.5 lb.) or 14 gauge (1.75 lb.) thickness. Contact: Bob Tuftee, 3855 Aspen Hills Dr., Bettendorf, IA 52722; bobforge@hotmail.com; (563) 332-4800.

Tom Clark carries a complete line of hand forged Hofi style hammers, punches, drifts, tongs, shears, belt grinders and gas forges. He's also importing the Sayha air hammer from Turkey. For more info on the tools contact him at Phone (573) 438-4725. Fax (573) 438-8483.

L Brand Forge Coke now packaged in 50 pound bags, 1,000 pound bulk sacks on pallets and 2,000 pound bulk sacks on pallets. Send your zip code for a quote on price including delivery. 1-800-441-0616 or LBrandForgeCoke@aol.com.

D.L. Schwartz Co. Blacksmith and Farrier supplies.

2188 S. US 27, Berne, In. 46711, 1-800-955-3064

Kayne and Son Custom Hardware, 100 Daniel Ridge Road, Candler, NC 28715. (828) 667-8868 fax (828) 665-8303, e-mail: kaynehdwe@charter.net, web site: www.blacksmithsdepot.com. Offering a full line of blacksmithing equipment. We ship and accept Visa and Mastercard.

Persimmon Forge **PEDAL HAMMER** sit down treadle hammers for sale. Contact Dave or Betty Edwards by e-mail at djedwards@cableone.net, or write or call the manufacturer, Daystar Manufacturing at 3701 West 6th, Emporia, Ks., 66801, (620) 342-4440. For more information, go to www.persimmonforge.com and click on both "Pedal Hammer" and "Video Demo of Pedal Hammer."

SOFA fire pots are once again available. For information contact Bob Cruishank, 1495 W. Possum Rd., Springfield, OH. 45506 Phone: (937) 323-1300 or www.creativeironforge.com or www.sofablacksmiths.com

Chile Forge- Next generation **gas forges**

www.chileforge.com
David Starr 520/360-2141

USA Dealer for **REFFLINGHAUS ANVILS**, 77 to 1250 lb. European 2 horn with or without upsetting block & side shelf. Over 100 sizes and styles available. Guaranteed face @ HRC59 Dick Nietfeld www.blksmith.com Phone (308) 384 1088

Demonstrator List

Fred Weisenborn has started a list of members available for demonstrations, fairs, historic events, and festivals, etc.
417-589-2497 e-mail: jweisenb@lilion.org

Around the Anvil BAM has it's very own E-Mail news group. If you would like to participate send an E-Mail to Ed Harper at aramed@grm.net and he will get you signed up.

Guild of Metalsmiths Fall Conference

The Guild of Metalsmiths would like to invite members of BAM to join us at our 31st Fall conference on September 19, 20,21. The conference will be held on the grounds of the Little Log House, located approximately six miles south of Hastings, Minnesota off Highway 61. This year we will be featuring demonstrations by Howard Clark from Iowa and Mick Maxen from the United Kingdom. Howard Clark has a strong reputation in the knife making world and is well-known for his expertise in Japanese swords, metallurgy and heat treating. Mick Maxen is an up and coming British smith that uses pattern welded material to make vessels and other artistic items plus he is experimenting with iron smelting and steel making.

The conference is held on the grounds of the Little Log House, a scenic collection of restored pioneer buildings featuring a spiral bridge that is a treat to tour by itself. Family activities are available for everyone including a broom making class, Hooola Hoop rugs, Found Art creation with our junk wagon, Altoid Tin Repousse, and this year we will have Native American drum making.

There will be a gallery featuring items made by our members and others, so bring items to display at the gallery. The highlight of the weekend is the Saturday Night auction where donated items plus the Garden Gate (displayed at the BAM conference this spring) will be sold. Tailgaters are welcome to set up on the grounds also.

The fees for the conference are \$35 per family, or \$20 for a single day. Meal plan is available for \$37 for the full conference, please order by September 5th. Free camping is available with a nominal fee for electric hookups or nearby hotels are available. For more information, visit our website at www.metalsmith.org or call Myron Hanson at (651)454-3984 or Rich Herman at (651)322-1623. Mail registrations to The Guild of Metalsmiths, Box 11423, St. Paul, MN 55111.

Need Coal ?

Check on Availability

Coal Captain: Bob Alexander



1. Bob Alexander (636) 586-6938
14009 Hardin Rd,
DeSoto, MO. 63020

2. Ken Jansen, (636) 366-4353
2257 Charter Rd.,
Moscow Mill, MO. 63362

3. Doug Clemons, (660) 595-2257
RR1 Box 124,
Malta Bend, MO. 65339

4. Jerry Rehagen, (573) 744-5454
390 Bozina Valley Trail,
Freeburg, MO. 65035

5. Jeff Willard, (417) 742-2572
P.O. Box 416,
Willard, MO. 65781

6. Denis Yates, (573) 286-5316
343 Lamp Dr.
Sunrise Beach, MO. 65079

7. Joe Hurley (660) 379-2365
Rt1 Box 50
Downing, MO. 63536

9 Paul Lankford, 573-473-7082
25849 Audrain Co. Road 820,
Mexico, MO 65265

NEW

Price \$12.00 per bag BAM members, \$13.00 per bag Non-members, \$9.00 per bag at Bob Alexander's
Coal keepers earn \$4.00 a bag

8. Non BAM coal. \$15.00 per 50#s. The coal is located in Camden Point, Mo. I can be reached at 816-992-3352
Thanks, Vernon Adkins, adkinsfarms@gmail.com

Upcoming Events

September 13 - Newsletter Submission Deadline
September 13 - MTS #1 Workshop (Basic BS) Don Birdsall, Rolla,MO (573)-364-7223
September 20 - BAM Meeting Ned Digh, Ham's Prairie, MO. (573)-642-8332 Trade Item: Wood chisel
September 19-21 - Guild of Metalsmiths fall conference, see page 25 for details.
October 1 - Application deadline for November Scholarship awards.
October 11 - MTS #2 Workshop (Basic BS) Don Birdsall, Rolla,MO (573)-364-7223
November 1- BAM Meeting Don Birdsall, Rolla MO (573)-364-7223 Trade Item: a hanging candle holder.
November 28 Hammer-in Ken Jansen, Moscow Mills, MO (636- 295-5844)
January 1 - Application deadline for February Scholarship awards.
January 17 - BAM meeting, Dale Kirby, Higbee Mo. 660-456-7561
January 17,18 - MTS #1,#2 Workshop (Basic BS) William Tobler. Drexel. MO 816-619-2296
March - BAM meeting Doug Clemons, Malta Bend, MO. (660-595-2257)
April 1 - Application deadline for May Scholarship awards
May ? BAM Ozark conference
May - 2009 BAM meeting TBD
July 1 - Application deadline for August Scholarship awards.
July 11- BAM Meeting Bob Ehrenberger, Shelbyville, MO. (573)-633-2010 Trade Item - TBD
September - 2009 BAM meeting TBD
November - 2009 BAM meeting TBD

Note: For all MTS (Mobile Training Station) classes contact Don Birdsall for information (573)-364-7223

New Members

If you have a new member near you, welcome him to the group and show him the ropes.

Cook, Dustin
2613 Perryville Road Apt 15
Cape Girardeau, MO 63701
dustin.n.cook@us.army.mil
314-814-2093

Higgenbotham, Martin
1666 Williamsburg Square
Lakeland, FL 33803
marty@higgenbotham.com
863-644-6681

Lagemann, Tom
119 Arizona
New Haven, MO 63068
573-237-2845

Corson, Mike
1257 N Warson Road
St. Louis, MO 63132
mike@NJC-IDS.com
314-432-7774

Holder, Monte
Rt 1 Box 105A
Nelson, MO 65347
monteholder@hotmail.com
660-859-2672

Morris, Dan
1400 Rustic Drive
Rogers, AR 72756
danvil33@gmail.com
479-381-6052

Epps, Bill
FCI Oakdale P.O. Box 5000
Oakdale, LA 71463

Kattou, Christopher
15874 Fishing River Road
Laeson, MO 64062
choppersrule50@hotmail.com
816-580-3073

Mulholland, Max
1 Brinnington Drive
St Peters, MO 63376
tetnum@yahoo.com
636-379-6333

Evans, Robert
1009 Aspen Drive
Liberty, MO 64068
rdevans@shapedsteel.com
816-792-0693

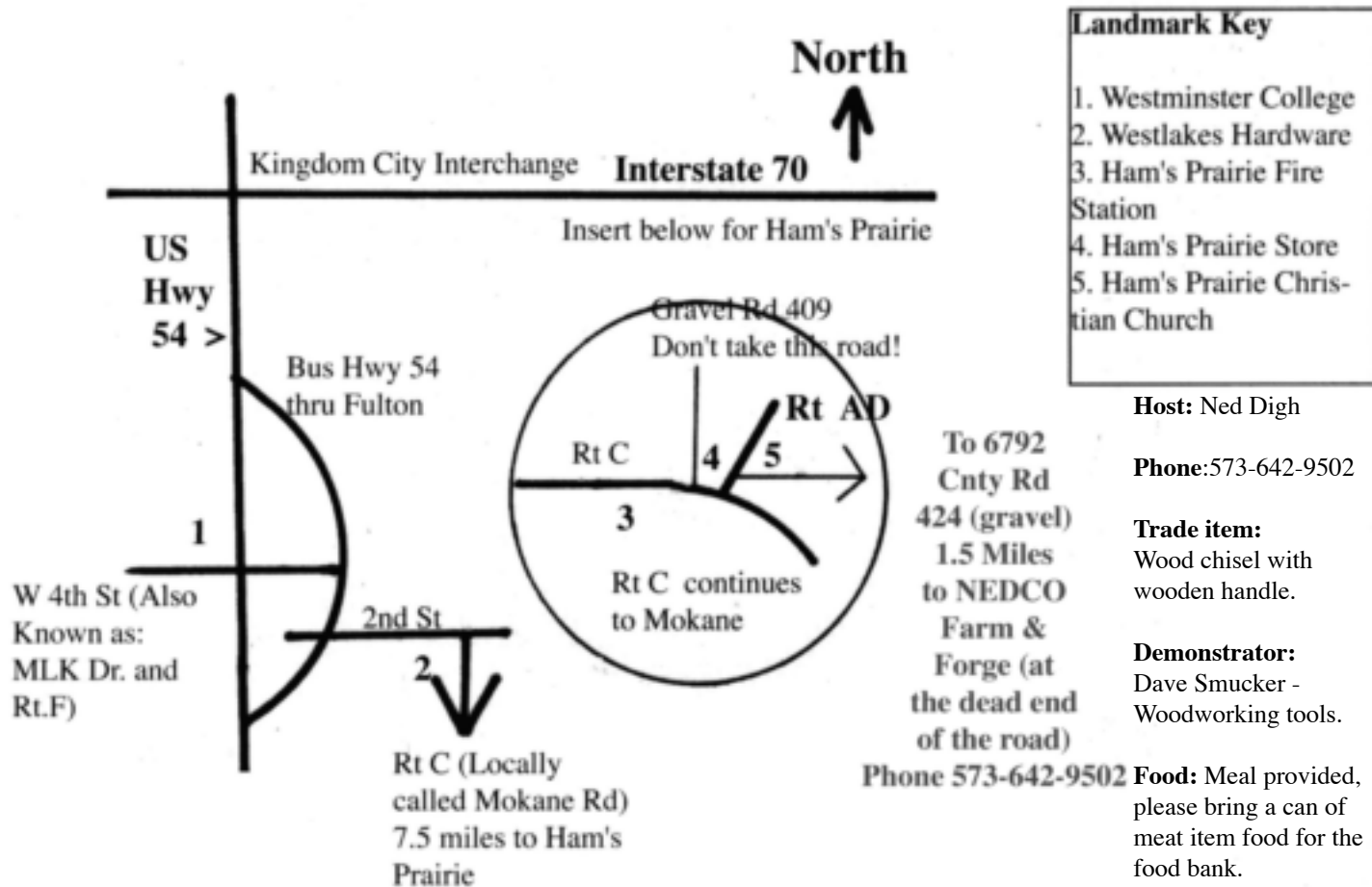
Ketchum, Bruce
525 B West 16th Street
Hermann, MO 65401
bketchum@centurytel.net
573-486-0314

Schneider, Rick
11927 Benedetta Drive
Bridgeton, MO 63044
luv2ride01@sbcglobal.net
314-739-5560

Green, Roger
2036 Kappelmann Road
Beaufort, MO 63013-110

Kohne, Dennis
12119 Hwy 100
Berger, MO 63014
573-834-5598

Next Meeting: September 20 Ham's Prairie, MO.



BAM
2212 Aileswick Dr.,
St. Louis, MO 63129

Please send changes to Bruce Herzog, 2212 Aileswick Dr., St. Louis, MO 63129 or e-mail to bjherzog@msn.com